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## **PRODUCT DATA SHEET**

PRODUCT:	EASTTO GLASS MOULD OILS VG 10, 15, 22	
GRADE:		
INTRODUCTION:	EASTTO GLASS MOULD OILS 10, 15, 22 are glass mould oils used for demoulding of glass in glass bottles manufacturing process. These oils are blended from highly refined base oils and specially selected additives. They provide instant de-moulding performance with good surface finish to the moulded products without any colouration of the glasses. They are non-toxic and do not cause fumes during the process with unique property of inherent lubricity and low evaporation loss.	
APPLICATION:	EASTTO GLASS MOULD OILS 10, 15, 22 can be applied by spraying or Sw ab and are recommended for different glassw are and glass bottles etc.	







Oils are blended from highly refined base oils and specially selected additives.

PERFORMANCE LEVEL:

EASTTO GLASS MOULD OILS 10, 15, 22 meet IS: 12927 - 1990 (RA 2004)

## TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO GLASS MOULD OILS		
GRADE	VG 10	VG 15	VG 22
Kinetic Viscosity at 40°C, cst	10	15	22
Colour (ASTM method)	2	3	4
Flash Point, COC, °C	110	130	150
Pour Point, °C	-3	-3	-3

PACKING: 210 Litres Drums

Date of issue: 10.11.2014

Date of revision: 16.08.2016

1st Revision: 29.05.2019 (CK)

PDS No. 07.03.01 - 07.03.03

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

